

**\*UPDATED 3/15/19 2:30 PM\***

**See Update in Red on Page 21**

**Bid Specifications for  
Marching Band Uniforms**

by the

South Park School District

2005 Eagle Ridge Drive

South Park, PA 15129

Specifications may be obtained

at the

Business Office

South Park School District

2005 Eagle Ridge Drive

South Park, PA 15129

Bids will be received in the Office of the

Business Manager at the

South Park School District

2005 Eagle Ridge Drive

South Park, PA 15129

Telephone number (412) 655-3111 Ext. 8010

No Later than Friday, April 5, 2019

at 10:00 AM

All envelopes containing bids must be marked:

**“BAND UNIFORM BID – SEALED BID – DO NOT OPEN”**

The South Park School District

Reserves the right to

Reject any or all bids in whole or in part

Bids will be opened at

at 10:15 AM on April 5, 2019 in the

Administration Office of the

South Park School District

2005 Eagle Ridge Drive  
South Park, PA 15129

## **INSTRUCTIONS TO BIDDERS**

1. Sealed bids will be received by Chelsea Campolongo, Business Manager, South Park School District, 2005 Eagle Ridge Drive, South Park, PA 15129 on or before 10:00 AM, April 5, 2019. Bids will be opened and read at 10:15 AM on April 5, 2019, in the Administration Office of the South Park School District.
2. All bids must be submitted on the bid forms provided, with the prices stated as requested. Bids shall show both unit and total prices. No bid will be entertained unless properly made on the bid forms provided and signed by an authorized officer of the company or by a member of the firm submitting the bid.
3. The uniforms herein specified are required for educational purposes for use by the School and are exempt from State Sales and Use Taxes.
4. Orders for the School will include instructions as to when, where, and other particulars as may be appropriate to making delivery satisfactory to the School, and all other instructions must and shall be carefully followed.
5. Bids must be typewritten or printed in ink, and must be signed by the bidder on each sheet of the forms where indicated. The District reserves the right to increase or decrease the quantity of any item for which bids are submitted. Unsigned bids will not be considered.
6. Changes, alterations, or interlineations in the bid are not permitted.
7. Bid figures shall include all charges, and **REMAIN IN EFFECT FOR 90 DAYS BEYOND THE DATE OF BID CLOSING**. The bid figure is the final, all-inclusive charge to the school, without exception or addition on any account whatever.
8. Bid items purchased by the South Park School District must be received by the School District within 120 calendar days after approval and receipt of purchase order. Each vendor not delivering within the 120 day period shall be liable to the School District for any additional cost incurred by the School District. The bidder's bond may at the discretion of the School District be applied to satisfy such liability.
9. All deliveries shall be made to the High School. Deliveries shall be made between the hours of 8:00 AM and 3:00 PM, Monday through Thursday except holidays. The successful bidder must give the District 48 hours prior notice of delivery.
10. The invoice must show purchase order number. Quotes shall show both unit and total prices. Should figures be irreconcilable, the unit price and the number of units shall be used to produce the total price

11. The supplier will be responsible for any damages to property caused by supplier or his agents and agrees to carry the usual Property Damage and Liability Insurance and to furnish certificates when required by the District.
12. The School shall be the exclusive judge of compliance with bidding procedure and reserves the right to waive irregularities that it deems do not reflect upon or affect the reality and result of obtaining and of holding to competitive bids in substance.
13. Where samples, specimen, brochures, etc. are requested, the same is noted in the relevant specifications. Bidders may volunteer the same if it is not requested.
14. Each bid submitted must be accompanied by a bid bond, certified check, cashier's check or a treasurer's check in the amount not less than ten percent (10%) of the net bid and made payable to the South Park School District and authorized to transact business in Pennsylvania.
15. All bidders must comply with the **Right-to-Know Act** pertaining to hazardous materials.

## INVITATION TO BID

Your company is hereby invited to submit a BID QUOTATION ON THE ITEMS AND QUANTITY, AS DESCRIBED FURTHER IN THIS WRITTEN INVITATION. PLEASE RETURN THE bid form page(s) with your official bid.

The deadline for our receipt of your bid is Friday, April 5, 2019 at 10 a.m.

Whereas considerable time has gone into the preparation of the enclosed specifications, deviations are NOT anticipated. DEVIATIONS MUST BE DOCUMENTED. Unless fully documented, such deviations may DISQUALIFY a bidder at the sole discretion of the Board.

In setting forth these specifications, it is the intention of the District to offer equal opportunity to all bidders. Styles referred to by number and the company name are for descriptive purposes only and are not restrictive. The District believes those specified styles, materials, linings and sundry items are equally available to all manufacturers.

Bidder is to furnish itemized quotations showing the cost of each item, the total price per uniform, and the total price of the entire order. Any allowance or cash discount for payment within a certain period before or after delivery is to be indicated on the bid; otherwise, it is presumed that payment is to be made based on net 60 days.

The District reserves the right to accept or reject any or all bids in the best interest of the District. Factors to be considered when determining the best value for the buyer are to be quality of the garment, service and responsibility of the company and their representative, as well as price.

Bidder is to furnish a full time sales representative to handle all details of the order. This includes measuring and servicing, "after the sale". Bidder is to provide name, address and telephone number of representative or representatives who are to be responsible for handling the order.

In submitting your bid, specify the time required for delivery of the complete order after receipt of all details.

SAMPLES - Your bid, to be considered, is to be accompanied by a completed sample uniform in accordance to the exact specifications. Each bidder's interest in meeting these specifications is to be reflected in their willingness to manufacture this pilot sample and to make it available at the school prior to the time and date of the official bid opening. Please do not submit multiple samples; they will cause confusion and disqualification. If the exact sample has deviations from the specifications, please list them in detail on the deviation form. Any deviations found in the bidder's exact sample and not listed on the deviation form will be cause for disqualification. A bidder's sample will be disqualified if deviations are found in the sample, and the word "none" is written on the deviation form. Exact samples are also required to ensure that the district can expedite this purchase soon after the award. The sample uniform provided is to be a male size 38 or 40 regular.

The buyer reserves the right to inspect the workmanship of the sample, its inner construction in particular, and for this purpose will open the lining if necessary.

## **CONSTRUCTION AND MANUFACTURING SPECIFICATIONS**

### **A. GENERAL**

Coats, trousers, blouses and all major parts of the uniform shall fit the nearest stock size from the information supplied by the company representative. This provides a better year to year fitting program and allows fitting flexibility. Exceptions on unusual sizes wherein the garment is cut and produced to the measurements taken by the company representative shall be made.

### **B. SHIPPING**

Uniforms are to be shipped on wishbone style hangers. Hangers are to be hard plastic, not wood. Wooden hangers have a tendency to pick and pull the basic fabric, and they are not acceptable. The hangers must be bent and rounded at the top to allow the shoulder area of the garment to be spread and hung properly. Each uniform is to be delivered in its own clear polyethylene bag to prevent soiling. Uniforms must be delivered in 200 lb. Test cardboard wardrobe containers, opening from the front, and having a metal bar reinforcement at the top with clasp to prevent hangers from disengaging from the metal structure. Each carton will be properly marked on the outside with the identification numbers of the uniforms contained in that specific carton.

### **C. IDENTIFICATION**

Each major garment item is to have identification numbers sewn into the individual pieces to allow for quick and easy issuing. Coats, trousers, and blouses are to have woven numerals. Trousers are to include inseam and waist information for future reference; coats shall have chest size and length indicated on a linen ticket. The original order is to include a bound booklet with the numbers of each uniform corresponding to the particular size of uniform, arranged from the smallest to the largest. Size information shall include chest size, height, weight, and inseam for each uniform. Bound in the identification record shall be a size chart for use as reference for purchase of future uniforms.

### **D. INSPECTION**

All garments are to be carefully inspected before final packing and shipment. All thread ends to be picked and cut to specifications, trim and details to be critically checked for each individual garment before shipment. Buttons to be applied and sewn at that time.

### **E. FABRIC VERIFICATION**

Fabric swatches must accompany each bid invitation, unless an exact sample uniform has been provided. Swatches shall be properly labeled to include weight, composition, lot number, and shade number. When using wool or dacron/wool materials, a "Kaumagraph" MUST appear on the back of the fabrics (except white) insuring a first quality fabric. The "Kaumagraph" used on sample uniforms made of dacron/wool fabric or 100% wool fabric shall appear on the inside of the garment, as per the illustration below:

NOTE: "Kaumagraphs" need not appear on fabric swatches.

## **F. VERIFICATION OF FABRIC PROCESSING AND STABILIZATION**

Any dacron/wool blend fabric from any vendor must be professionally cold water and alcohol sponged, decatized, and inspected. Bidder must submit in writing, certification that dacron/wool blend fabric will have undergone this fabric stabilization before manufacture of the uniforms. In addition, such certification should be submitted in writing by an officer of the bidding company.

The company actually performing the stabilizing process must be indicated, with an individual or officer of said company to contact for verification of processing.

As dacron/wool garments having not undergone such processing can experience significant and excessive shrinkage, bidders not providing such a sponging treatment and certification in this bid will be disqualified.

## **G. COAT SPECIFICATIONS**

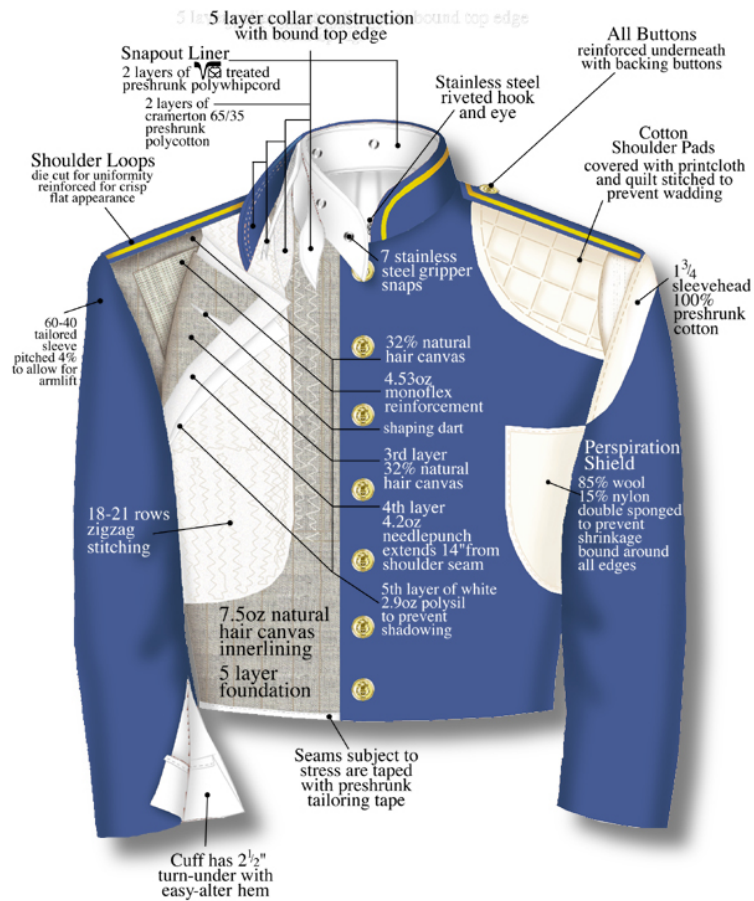
### **1. PATTERNS**

- a. Patterns are to be marked, graded, and cut using a computerized system to ensure accuracy.
- b. Patterns are to cover a full range of sizes, including male, female, short, regular, long, and extra long from size 26 to 60.

### **2. INNERLINING**

- a. The inner lining is the foundation of the coat and is to carry with it a complete limited lifetime warranty.
- b. The inner lining is to consist of four layers.
- c. The principle layer of the coat front is formed of preshrunk highly resilient natural hair canvas of 7.5 ounce per square yard. The hair content is 32% with 36% rayon, 29% cotton, and 3% polyester. The weft and filling yarns are spun from 45% hair, 50% rayon, and 5% polyester to provide superior shaping resilience and bounce. The Hymo canvas is cut and individually shaped to fit each coat, both the left and right coat fronts.
- d. The second layer is an additional chest piece of 4.53 ounces per square yard Monoflex. It is to be 6 " x 7 1/2" in dimension and darted in armhole area. This piece is specifically designed as shoulder reinforcement in finely tailored garments to maintain the shape of the shoulder and chest area of the coat.
- e. The third layer is unique, being of the same natural hair canvas as the coat front, deeply darted in the upper armhole area to provide natural shape. It is wider than the Monoflex and extends deep into the coat front for resiliency in this area.
- f. The fourth layer, or felt chest piece area, is a heavy 4.2 ounces per square yard needle punched, supported felt. It to extend 14" or more from the shoulder seam. Its shrink proof, non-woven characteristics adds more resilience to the chest and area below the armhole.
- g. The entire four-layered inner lining is sewn together with 18-21 rows of zigzag stitching.
- h. For white and translucent light colors of shell fabric, the inner lining is to be constructed as above with an additional top layer of white Poly-sil. This layer is used to prevent shadowing of the natural canvas through the outer shell fabric. It is to be 2.9 oz./sq. yd. and a construction count of 78 warp x 54 fill with a fiber content of 50% poly/50% preshrunk cotton.

- i. Under no circumstances is the Hymo and sewing operation to be substituted with a fusing or gluing operation.
- j. Under no circumstances is a white synthetic coat canvas to be used as an inner lining, instead of the specified Hymo/Monoflex layers.



### 3. SHOULDER PADS

- a. Shoulder Pads are to consist of heavy density, 100% PREMIUM grade preshrunk "Harsh" quality combed Indian cotton ("Harsh" quality being resilient, bouncy).
- b. It is a large semi-oval shape, approximately 10" x 7" on extended shoulder patterns. Dimensions for regular shoulder patterns are to be approximately 4 1/2" x 7 1/2".
- c. The entire pad is covered with a print cloth, and quilt stitched throughout to prevent wadding.
- d. Shoulder Pads consisting of multiple layers of needle-punched preformed polyester are not acceptable.
- e. Stay cloth is not acceptable for the shoulder pad, due to stiffness.

### 4. SLEEVEHEAD PAD

- a. There is a 1 3/4" sleeve head pad of preshrunk combed cotton sewn into the armhole of the coat assembly.
- b. It is reinforced with soft white percalaine and two sections of cotton fill.
- c. Strips of coat canvas are unacceptable for use as sleeve-head padding.

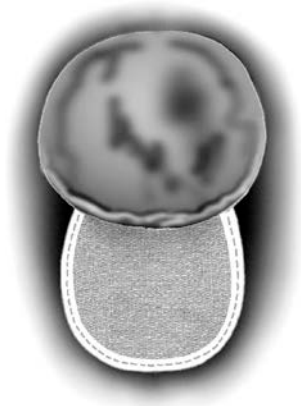
5. LINING

- a. Coat linings are to be cut from a separate set of patterns designed specifically to fit the particular style of coat. Linings are not to be cut from coat patterns and then cut down.
- b. Lining material is to be the highest quality polyester twill; non-toxic, perspiration resistant, color fast, and non-shrinkable. It is to be fully dry-cleanable.
- c. Its composition is to be 124 warp x 72 fill and it is to meet government specifications.
- d. There is a pleat down the center back in the shoulder area to allow fullness.
- e. The lining is COMPLETELY sewn around the armhole, NOT just tacked.

6. PERSPIRATION SHIELD (see illustration #1)

- a. The perspiration shield is secured in the lower part of the armhole and is approximately 4" square.
- b. It is made of an absorbent wool flannel, consisting of 85% wool and 15% nylon material. It is to be double sponged to prevent shrinkage.
- c. The shield is edged all around with a pre-shrunk bias poly/cotton finishing tape and completely sewn into the armhole area. Merely "tacking" the shield to the lining is not acceptable.

Illustration #1

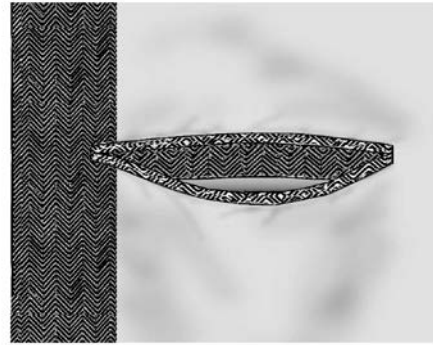


Shields made of scraps from cutting the outer coat whipcord fabric are not acceptable.



7. POCKETS (see illustration #2)

- a. All inside pockets are to be cut, sewn, and turned automatically with a double piped lock-stitch machine and reinforced with a non-woven fabric.
- b. Pockets are to be constructed with hidden inside bartacks with as welts of the same outer fabric as the coat.
- c. There is a 1 1/2" whipcord fabric extension down into the pocket, from the opening edges.
- d. Pocketing material is to be 70/30 poly/cotton, 50/50 in the warp and 100% poly in the fill.
- e. Pocket is to be "bagged" with no open seams at the bottom.
- f. Pockets made of lining or lightweight material are not acceptable.



8. TAPING

- a. Seams, which are subject to usual stress, are to be taped with a preshrunk cross-wound cotton tailoring tape.
- b. Areas to be taped are down the inside coat front, extending around bottom sides and back, and around the armhole. There must be a 3-4" area at the upper back shoulder area of each sleeve seam, where the cloth tape is omitted. This allows proper "Stretch" across the shoulders during arm lift maneuvers.

9. SLEEVES

- a. The sleeve is to be "felled" into the top of the armhole, using a special felling stitch, which allows fullness, evenness, flexibility and strength.
- b. The bottom half of the armhole is machine lock-stitched to give the greatest strength in this high stress area.
- c. Sleeves are to be cut utilizing a 60/40 pattern per fine tailoring. They will be pitched forward 3-4 degrees in the armhole to allow for the arm-lift associated with playing a musical instrument.
- d. The cuff, or hem, is to have a generous 2 1/2" turn-under consisting of fabric and lining secured and constructed to allow easy altering of sleeve length. This is done utilizing an "easy alter" chain stitch.

10. SHOULDER LOOPS

- a. Shoulder loops are to be die-cut to ensure uniformity and are cut in two pieces.
- b. Shoulder loops are to be reinforced on each layer with heavy Pellon.
- c. They are sewn together on the inside, turned, and top-stitched all around the edge for body and durability.

- d. All buttons for attachment of shoulder loop and accessory items will be reinforced with backing buttons.

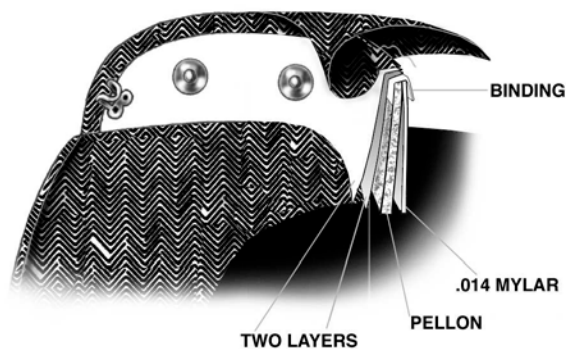
11. TRIM

- a. Coat front trim (braid, welts, appliques, embroidery, etc.) is to be applied only through the outer fabric. That is, it is neither to be sewn through the chest piece's four layer inner lining, nor the polyester twill coat lining. All trim is to be sewn before the lining is joined to the coat.
- b. Any trim using 1/4" unfilled tubular braid is to be applied with a FB or FBN corn straight 2 needle machine, then it is applied in cloverleaves, turned edges or other circular designs. The benefits of such application provide that the trim (A) lays flat to the fabric surface, and that (B) the stitching is equidistant from each edge along the entire border of the trim. Using a single needle stitch sewn twice is not acceptable. Trim applied with only one single needle stitch in the center is not acceptable.

12. HARD COLLAR (see illustration #3)

- a. The inner core foundation of the standing collar is .014 Mylar.
- b. There is a laminated layer of non-woven Pellon P15 on the inboard side of the entire foundation.
- c. A stainless steel riveted hook and eye is to be the front closure. The hook and eye are riveted through the Mylar, Pellon and two layers of collar lining material. It is to be placed at the optimum angle to ensure proper tension and comfort.
- d. A "sewn" hook and eye is not acceptable.
- e. The collar lining consists of two layers of Burlington Mills Cramerton fabric, which is 65% polyester and 35% combed cotton, pre-shrunk and non-wicking.

Illustration #3



- f. Seven male gripper snaps are placed through both layers of the collar lining material. The snaps are supported on the inside by the laminated non-woven Pellon which also serves as a protective layer between the Mylar and the snaps. Female gripper snaps applied to the collar lining are unacceptable.
- g. The outboard side of the standing collar is to be covered with a whipcord fabric, as specified by the design specifications.

- h. The top edge of the Mylar base is bound with Cramerton fabric and has a finished welted seam on each side. The whipcord fabric is doubled over the top of the Mylar base, along with the two layers of collar lining, and stitched along the top edge. This 5-layer construction results in a "beaded" edge and serves as a protection all along the top edge of the liner. This is accomplished with a SINGLE row of locked stitching through the Mylar base.
- i. A single layer of fusing tape or bridle-tape is not sufficient protection in this area and is not acceptable.
- j. The bottom edge of the standing collar is to be sewn through and through, to attach the double layers of Cramerton lining to the outer layer of whipcord. This row of stitching is immediately below the bottom edge of the Mylar foundation.
- k. Construction of the collar in this manner provides the most dimensionally stable garment, without the additional rows of needle holes.
- L. Braid trim, fabric welt, and embroidery are to be applied to the outer fabric of collar before assembly. This prevents sewing the trim "through" the Mylar core with additional rows of needle holes.

13. COLLAR LINER (see illustration #4)

- a. The fabric used in the construction of the washable snap-in, replaceable liners is two layers of VISA treated polyester whipcord. The VISA treatment offers soil release properties in this washable part of the garment.
- b. The liner is to be die-cut in a curve to allow it to lie properly against the neck of the wearer.
- c. There are seven female gripper snaps evenly spaced and secured through both layers of liner fabric. These are to match up with male gripper snaps on collar lining.
- d. The top, bottom and rounded side edges of collar liner are to be bound with a finished binding of non-absorbent Cramerton fabric.

Illustration #4



- e. There is to be a bartack at each end of the binding.
- f. The liner is to be positioned to extend 1/8" above the whipcord collar fabric.
- g. Each liner is to be sized to corresponding collar and numbered to match coat size.

#### 14. SEAMS

- a. Coat is to be completely machine stitched except in areas where specific tailoring requires other methods.
- b. The ends of all seams are to be backstitched not less than 1/4".
- c. Coat back is tailored with either a 2-piece back or 4-piece back, if needed, to facilitate insertion of contrasting color panels, trim, etc.

#### 15. THREAD

- a. Threads for seaming are to be 50/3 cotton wrap core thread, 70/2 poly wrap core thread, or 100/2 poly wrap core thread based on the strength requirements of the type of seam.
- b. All threads are to be head resistant, vat dyed, sun-fast, dry-cleanable and moisture proof.

#### 16. BUTTONS / BUTTONHOLES

- a. High-quality metal buttons are to be used where specified and are to be attached by sewing, ring and washer, or toggle and washer.
- b. Buttonholes are to be manufactured using the cut-first method. The hole is to be cut-first, and the edge is to be covered with gimp and twist to cover the fabric and inner canvas edge. The back of the buttonhole is to be closed with bartack reinforcement.

#### 17. ZIPPERS

- a. Zipper is to be heavy-duty brass with an auto-locking pull-slide. Tape is to be 9/16".
- b. Zipper is to be bartacked top and bottom and sewn to facing surface, not sandwiched in between shell fabric and facing.

#### 18. FUSING

- a. Certain trim designs call for added reinforcement. This is to be done with Pellon 8557-engineered dot fusible. It is guaranteed against delamination and dry-cleaning. It is to "tear away" from areas not to be covered with braid or other trim.
- b. Use of Pellon SF134 as reinforcement for trim is unacceptable.
- c. The entire coat front outer fabric is to be reinforced, in addition to the "traditional" sewn innerlining, whenever looped braid designs are specified.
- d. When sleeve cuff trim is utilized, the lower sleeve is to be reinforced from the cuff bottoms, up as needed.

### **H. TROUSER SPECIFICATIONS BIBBERS**

#### 1. PATTERNS

- a. Jumpsuit trousers are to be cut in a full-length pattern, allowing extra fullness at the waist area to accommodate a generous fit throughout the range of sizes.
- b. They are to utilize both MALE and FEMALE patterns.
- c. There are to be two darts in the seat and waist area, measuring approximately 10" on a 38R sample.

## 2. SHOULDER STRAPS

- a. Jumpsuit is to be adjustable at the shoulders by means of a one-piece molded indestructible polymer slider.
- b. Slider is to be permanently fixed to the double-ply shoulder straps.
- c. Straps are turned and finished with a lockstitch on each edge, set in 1/8".
- d. Width of shoulder strap is to measure no less than 1 1/2 " and be a minimum of 14" in length for maximum adjustability.

## 3. INNERFACING

- a. The upper portion of the jumpsuit is to have a generous innerfacing front and back with all exposed fabric edges tightly serged to prevent raveling.

## 4. FRONT CLOSURE

- a. The inside of the right fly is to be lined with a layer of durable polyester cotton material. It is to extend beyond the four-way crotch assembly.
- b. The left fly is to be reinforced with Pellon SF134W to provide permanent shape retention and durability. It is to be bound with a preshrunk, bias cut, tape for appearance and durability.
- c. There are to be three bartacks at the base of the fly for additional reinforcement; two vertical bartacks on the lower front fly interior and one horizontal bartack at the bottom of the lower front fly exterior.
- d. The fly zipper is to be SOLID BRASS of Y.K.K. quality. There is to be a #3 hardened brass wire stop at the base of the zipper.
- e. The front fly is to be secured at the top of the waistband with two stainless gripper snaps; placed above the zipper terminal. "Hook flex" is also available, if requested.

## 5. CROTCH

- a. There is to be a "four-way" crotch reinforcement consisting of 50/50 polyester-cotton pocketing cut on the bias for strength.
- b. There are to be four, two-ply sections, one on each side of the fly, seat seam and inseams.
- c. Crotch area is to be clean finished with no extra fabric extending from tops of inseams.
- d. Trousers having merely a two-way reinforcement or no reinforcement at all is not acceptable.

## 6. LEGS

- a. Trouser legs are to be finished at the bottom with a 3" turn under to allow alteration for future growth.
- b. Legs are cut straight down from the knee, resulting in a circumference of 19" at the finished bottom edge (standard 38R size).
- c. The hem is to be taped all around with a pre-shrunk bias polycotton finishing tape, then blind stitched for appearance and ease of alterations. Taping all around provides a clean finished edge for full length use, as well as protecting the fabric edge completely. Simple flat taping with a rayon hem tape is unacceptable.
- d. Striping is centered over the out seam and NOT sewn into the seam. It is to run the full length of the leg, including the turn-up allowance at the bottom edge. It is to be finished "flat" at the cuff turn under edge, not folded under the edge.

- e. The out seam, of each trouser leg, is to be a triple safety serged seam, or “blue jean” stitch. This type of seam is much stronger than the traditional “busted” seam and adds strength and stability to the “stripe side” of the leg. Flat pressed or “busted” seams in this area are unacceptable.
- f. The inseam of each leg is to be a flat pressed or “busted” seam whereby both ends of the fabric are lockstitched together and pressed back flat. This is necessary to facilitate alteration of the trouser within the seat an upper thigh area.

7. **SERGING**

- a. All edges of seams and outlets are to be serged in a professional, high quality manner, eliminating the possibility of raveling.

8. **THREADS**

- a. Threads for seaming are to be 50/3 cotton wrap core, 70/2 poly wrap core, or 100/2 poly wrap core, based on the strength requirements of the type of seams.

9. **POCKETS**

- a. FOB watch pockets, when specified, are to be the same precreased pocket and are to be bartacked at the two upper corners.
- b. Pocketing material is to be 70/30 poly cotton; 50/50 in the warp and 100% poly in the fill.
- c. Pockets constructed in a “sandwiched” or “bagged” fashion are unacceptable.

**I. HEADGEAR SPECIFICATIONS**

The West Point Style hats are to be manufactured in the Ashley Quality or Better.

The inner bodies are to be vacuum-formed of A.B.S. (Acrylonitrile Butadiene Styrene), G.S. Grade for Hi-Impact properties and maximum resistance to ultraviolet. Visor is one-piece molded virgin A.B.S., with cross-hatched underside with color impregnated clear through. No stitch marks are to be on the outer welt of the visor for added strength, durability, and resistance to soiling. Sweatband made of specially reinforced anti-toxic, anti-migratory vinyl, weight approximately 27 ounces per yard. It is to be sewn to the shako body with #12 cord, 6-8 stitches per inch, and turned to prevent stitching coming in contact with wearer's head. Sweatband is adjustable, but is to accommodate 3 head sizes without adjustment. Plume socket is one-piece nylon.

The draw strings of polypropylene cording, tipped and extra long to keep student from pulling out and losing. The heavier eyelet with washers on back in sweat band to strengthen lace holes, and protect against ripping out of splitting holes. A double reinforced back seam, 1” from top and 1” from bottom to strengthen and guard against splitting, tearing or exposing inner shell during changes in weather conditions. Covering securely fastened to the shell by bar tacking before applying the sweat band.. This prevents stapling form weakening the shell or causing discomfort to the wearer. The bottom bands will be tucked and sewn (not stapled) to ensure against pulling out of cord edging, fraying edges, and discomfort to the wearer. The visor is constructed only of laminated materials (no plastic) and sewn on to ensure against cracking or any discomfort to the wearer. The side buttons of metal only with reinforced back and anextra long prongs. No solder or plastic to break off and separate. The plasti-pak hat box is made of injection-molded plastic, and made of high impact styrene and capable of withstanding 300 lbs of pressure. The plasti-pak is waterproof, snap latched shako carton with molded plastic handle.

## **J. BAND UNIFORM DESIGN**

Coat shall be a short-waist, style with extended shoulders modified seamless special canopy style with vest points front bottom and a slight point in back at bottom. The coat shall be made of 6938/ White, and of Traditional Construction. The coat will be full cut unisex style no male/female patterns. The standing collar will have 4 layers protecting the top of the collar, and an industrial grade hook and eye riveted into the front of the collar at an angle to ensure firm closure. The front coat canvass will be 5 layers, and include a "Luxury" Coat Hymno of 31% natural hair -- 27 pics per inch. The coat lining will be a polyester twill--first quality--that wicks. The sweat shields will be wool felt (85% Wool/15% Nylon), and the inner coat pocket will be reinforce with fabric.

STYLE I436 MATL: Dac/wool- Optic and 7744/royal  
ZIPPER Concealed center back zipper w/(3) hand sewn snaps

### NOTES:

Special: Dye Sub front and back

\*\*FRONT MAT'L: Rej. Optic

Lined and front fused with Indestructible. Special: Dye Sub. 2" shorter than standard and tapered sides

Coat front to be RejuviTex Optic split with royal and entire coat front to be Dye-Sub.

Starting at right side and extending left bottom 3' white to black sewn in baldric with 3 silver buttons at top. Top section is royal and bottom white dye sub into black

BACK/TAILS MAT'L: RejuviTex – 7744/royal with Rejuvitex optic

Concealed center back zipper w/(3) hand sewn snap. Back of both sleeves to be RejuviTex royal

\*\*COLLAR MAT'L: 7744 royal- Split

Square Hard royal collar w/black collar linner.

\*\*SH. TRIM MAT'L 7744/royal – Split None

\*\*SLV. TRIM MAT'L: 7744/royal- Split

3 silver buttons on left sleeve.

### **Bibbers**

Bibbers shall have Permaset Trousers creases. The top will be full cut, and will have no elastic panels on the sides. The side curtain will be extra full, and the back will have the easy alter-Browne Construction. The top front will have double snap closure, and the zipper inserted without affecting the teeth. The inside left of the front zipper will have binding tape, and the right side will be fully serge (all 3 layers). The inside 4 way reinforced crotch will use an iron cloth material extending past

the center seam. The front will have a long brass zipper with 3 bar tacks at the bottom, and include a metal stopper. The outside seam of the bibbers will be triple safety serge, and the crease in the trousers will be inserted permanently.

STYLE: B566 MAT'L: 7744-6607 Black  
ID#: yes  
LINING: Unlined  
PERMA: Yes  
OPTIONS: 4-Way  
POCKETS: HIP: SIDE: FOB: \*1-R  
NOTES:  
Inserted hip style pocket on upper right front.

### **Band Hat/Plume**

STYLE: 30-1 #2 ID#: Yes  
MATL TOP: 7744-black  
TOP BAND: omit  
MATL SIDES: 7744-Black  
BTM BAND: 7744-Black

BUTTONS: 36/Nickel Half Ball

VISOR: black

CHAIN Silver

ORNAMENT: \*see below

CHIN STRAP: Black with nickel buckle

Note: Set in middle of shako starting at plume socket is a 3 1/2" tall Silver Rectangular mirror with point (point of mirror to face down) design has been emailed to Maranda  
See Sketch

PLUME:

STYLE: French Fountain

12" White French Fountain w/ Nickel Cup

See sketch



### **Drum Major Uniform**

To be the reverse of the band uniform with coat, bibbers, hat, and plume.

*Garment Bag* The garment bag will be heavy duty nylon in school colors with shoe pouch, Ident-o-peek, and one location logo.

**Each bidder will submit exact samples of all items requested for immediate evaluation.**

CERTIFICATION OF FABRIC

This is to confirm that bidder is to use first quality goods. The material supplied, depending upon specifications, is to be 14 - 14 1/2 oz., 55% Dacron/45% Wool and/or 15 1/2 - 16 oz., 100% Wool.

All materials are to be supplied directly from the manufacturer, and are not to be, in any way, seconds or rejected goods. A certified Kaumagraph label is to be on the inside of all garments.

Bidder \_\_\_\_\_

Signature \_\_\_\_\_  
Corporate Officer

CERTIFICATION OF PROOF OF  
FABRIC STABILIZATION

This is to confirm that bidder is to have any and all Dacron/Wool blend fabric stabilized, pre-shrunk, and decated. This treatment is necessary to prevent excess shrinkage and to improve the lustre, hand, and finish of the fabric. Upon completing such a process, shrinkage is to be well within industry tolerance.

All firms used for fabric stabilization of Dacron/Wool or all wool fabrics shall be named below and identified by name, address, phone number, and contact person.

Burlington Industries  
Performance Wear Division  
899 Burlington Drive  
Clarksville, VA 23927  
Contact: Don Hawks -- Ph: (804) 374-3479

Lawrence Textile  
15 Union Street  
Lawrence, MA 01840  
Contact: John Benigno -- Ph: (978) 687-7145

Bidder \_\_\_\_\_

Signature \_\_\_\_\_  
Corporate Officer

DEVIATION FORM

In the event that the undersigned Bidder intends to deviate from the specifications by utilizing any materials, items, treatments, finishes, inner construction, tailoring details, etc., contrary to those listed as standards in the specifications, the bidder is to fully document and list each deviation in complete detail including reasons for the deviation. General statements are not acceptable. Furthermore, these deviations are to be approved in writing.

If no deviations are submitted, the bidder assures the District of full compliance with the specifications and conditions, and assures the buyer that samples accompanying bid meet all construction specifications.

If deviations are found on said sample, and not listed, the bidder may be disqualified.

Company \_\_\_\_\_  
Signed \_\_\_\_\_  
Title \_\_\_\_\_  
Date \_\_\_\_\_

## BID FORM

The bidder certifies he has familiarized himself with your specifications, has carefully read them and understands their contents. Any uniforms furnished by us will be in the style and quality requested.

<u>Quantity</u>	<u>Item</u>	<u>Unit Price</u>	<u>Total Price</u>
80	Band Coats	_____	_____
80	Band Bibbers	_____	_____
80	Band Hats/Hat Box	_____	_____
80	Band Plumes	_____	_____
83	Garment Bags	_____	_____
3	Drum Major Uniforms	_____	_____
	<b>TOTAL</b>	_____	_____

**\*PLEASE INCLUDE AN ALTERNATE BID TO REPLACE BLACK IN THE UNIFORMS WITH ROYAL BLUE\***

**TERMS:**

If awarded the contract, the undersigned agrees to ship the entire order within 120 calendar days after approval and receipt of the purchase order. The bidder guarantees these prices for a minimum of a two-year period to ensure that replacement and expansion issues can be met.

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

**AFFIDAVIT OF NON-COLLUSION**

I, \_\_\_\_\_, being duly sworn according to law  
dispose and say that I am \_\_\_\_\_ of  
(Owner, Partner, Corporate Officer)

\_\_\_\_\_  
(Name and address of bidder)

Who submits this bid Proposal to the South Park School District:

1. That he has read this Bid Proposal and has abided by and agrees to the conditions herein and has carefully read and examined the Proposal and Specifications and does hereby propose to furnish all uniforms and do all work required in accordance with said Proposal and Specifications to Bidders for the amount indicated in this Bid Proposal.
2. That said bidder has not entered into any agreement with any other bidder or prospective bidder or with any other person, firm or corporation relating to the price named in said proposal or any other proposal, nor any agreement or arrangement under which any person, firm or corporation is to refrain from bidding, nor any agreement or arrangement for any act or omission in restraint of free competition among bidders.
3. That this proposal is genuine and not sham or collusive, nor made in the interest of or behalf of any person not herein named, and that the bidder has not directly or indirectly induced or solicited any other bidder to put in a sham bid, and that the bidder has not in any manner sought by collusion to secure for himself an advantage over any other bidder.
4. That said bidder has not disclosed to any person, firm or corporation the terms of said proposal or the amount of the Bid Proposal named herein.